

Using Machine Learning to Improve Efficiency and Accuracy of Burnup Measurements at PBR Reactors

PRESENTED BY

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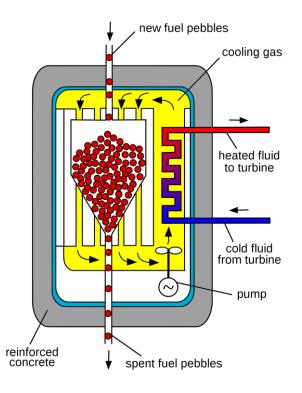


Motivations of the Work



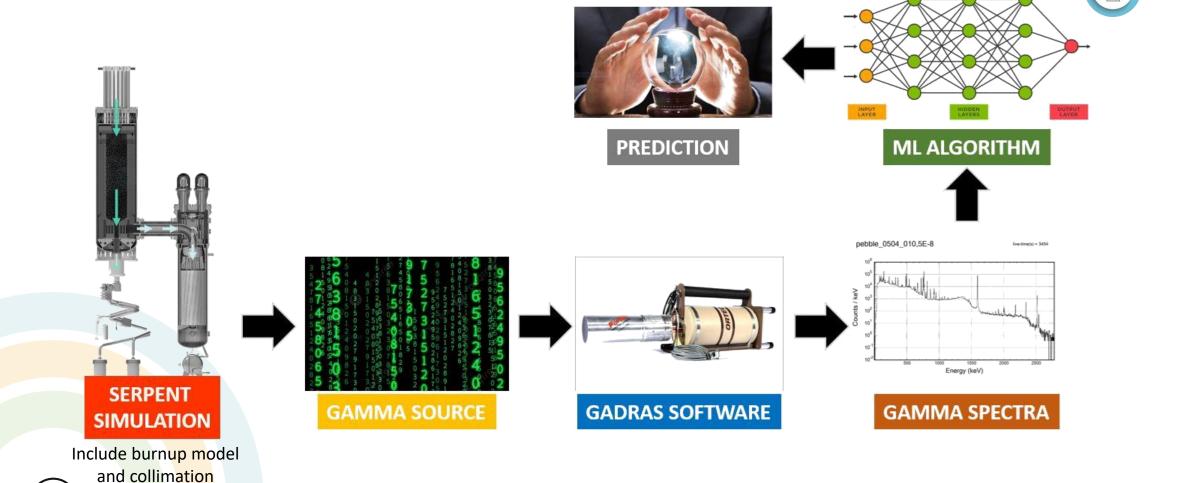
- Burnup measurement is the key to deciding if the pebble should be discharged or recycled during the operation of a PBR reactor
- Burnup measurement faces two challenges:
 - High throughput
 - High accuracy
- Objectives
 - Create and validate a workflow for modeling and simulation of both burnup and gamma-ray detection
 - Build ML models
 - Study performance of ML models

Pebble bed reactor scheme



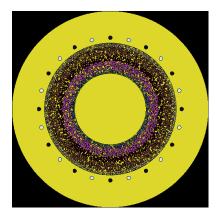
Pebble-bed reactor - Wikipedia

Modeling and Simulation Workflow

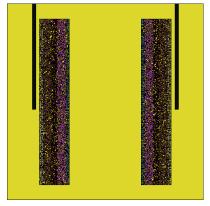


Full-core Burnup Model

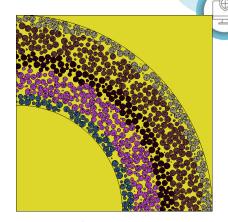
- Extended the simple lattice model into a full PBMR model
- Validate the Serpent simulation results with the ones generated in Oak Ridge Isotope GENeration (ORIGEN)
- Add collimator to the workflow to reduce the photon flux



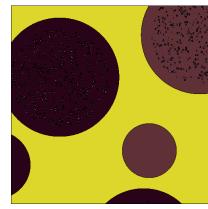
Top view



Cut through Side View



Zoomed In Quarter Core



Pebble in Core

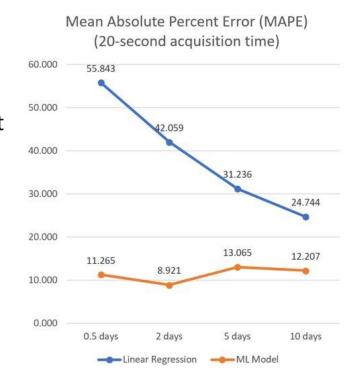
Full core model of a PBMR design

Machine Learning for Burnup Measurement



- We have demonstrated promising results with our ML models
 - Significantly outperforming linear regression method
 - Specifically, high performance at short cooling
- Results were published last year

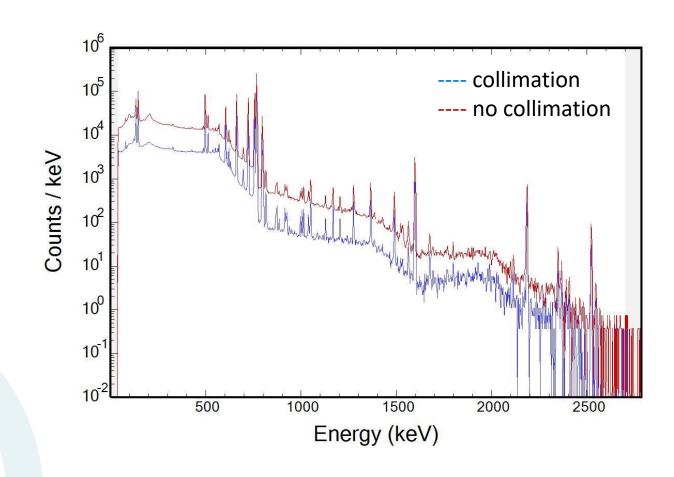
C. X. Soto et al. "A Better Method to Calculate Fuel Burnup in Pebble Bed Reactors Using Machine Learning," *Nuclear Technology*, DOI 10.1080/00295450.2023.2200573





Example Gamma Spectra of a Pebble





Explainability of the MLP Model



Top 24 energies identified by our LIME-based explainability analysis, for the 12-hour and 120-hour cooling condition dataset

Rank	Energy (keV)	Energy (keV)	Rank	Energy (keV)	Energy (keV)
1	891.153	2740.737	13	61.281	389.433
2	446.385	2754.297	14	318.921	348.753
3	443.673	888.441	15	58.569	584.697
4	337.905	308.073	16	340.617	354.177
5	118.233	118.233	17	280.953	421.977
6	278.241	2735.313	18	893.865	66.705
7	180.609	337.905	19	205.017	2770.569
8	286.377	58.569	20	899.289	405.705
9	36.873	446.385	21	272.817	61.281
10	55.857	443.673	22	888.441	351.465
11	896.577	2751.585	23	316.209	69.417
12	66.705	55.857	24	69.417	454.521

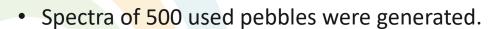
Updates in the Burnup Model in FY24

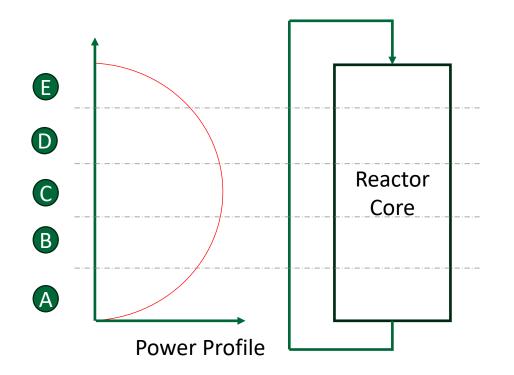
- NCED REACTOR SAFEGUAROS OR SECURITY
- The initial simulation of the spent fuel pebbles was simplified and lacked some of the required complexity of pebble traveling through a core.
- Some of the key parameters that needed some additional complexity include:
 - Consideration of the radial flux and irregular travel path of a pebble down the core.
 - Variation in the flux and power on each pass/cycle of a pebble through the core.
 - Slight variation in cooling time to simulate real reactor operation.
 - Other local power/flux considerations such as proximity of pebble to control rod position.

Simulation



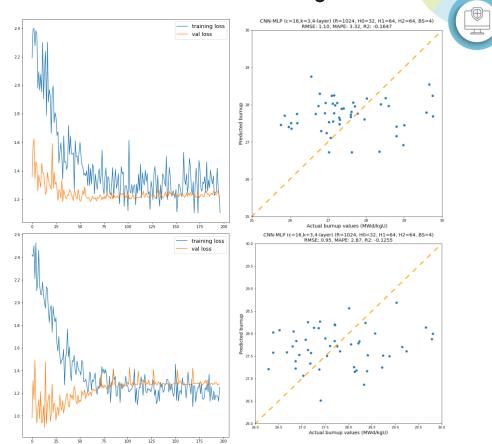
- Each pebble cycled/passed through the core 8 times (for a total of about 100 days per cycle).
- Cooling time was set to 12±1% hours.
- Each pebble has a slightly different time to travel from top to bottom of the core.
- To simulate this effect, we used an average of 100 day with ±25-day variation in residence time.
- The power density on a pebble was set at a peak of 0.057kW/g.
- This power density was resampled to follow the cosine shape of the power profile in a generic core depending on the zone the pebble is in for that step.





Results from the First ML Test

- Initial ML model training on new data results in significant convergence challenges
- We know the expected model capacity (i.e., sensible model hyperparameters) of the ML model for gamma spectra data from previous results
 - Convergence failures are likely because of the significant increase in data variance
 - Attempts to model increased variance with larger ML models result in rapid overfitting due to limited data
- Conclusion: ML training is currently data-starved

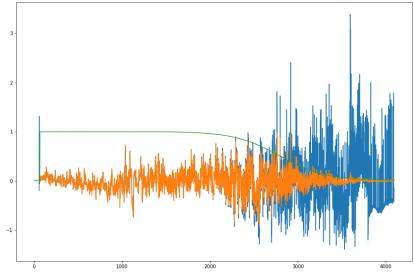


Left: Samples of training runs for nominal (*top*) and moderately increased-capacity (*bottom*) models (results for CNN-MLP hybrid shown here). Validation loss quickly plateaus, or climbs then plateaus (**indicative of convergence and overfitting issues**). *Right*: samples of uncorrelated model predictions with **regression to mean value**; indicates training failure.

Ongoing ML Model Work



- We anticipate NN model convergence issues may be resolved with increased data volume
 - Conclusion supported by our experience in the previous datasets and quality of training failures observed in the recent trainings
- Potential resolutions being considered
 - Generate more data through modeling and simulation
 - Explore ML architectures that do not rely on learned embeddings, i.e., those that operate in original feature space
 - Experiment with dimensionality reduction techniques and data projections for classical regression
 - Quantify variance changes relative to previous datasets and their effects on ML model training



Preliminary exploration of variance contributions to ML model training by transforming data with a dampening factor

Next Steps

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- Continue modeling and simulation to produce more spectra for ML trainings.
- Tune and train ML models.
- Report the results in a journal paper

Acknowledgement



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