

PROBABILISTIC FRACTURE MECHANICS TOOLKIT FOR HYDROGEN BLENDS IN NATURAL GAS INFRASTRUCTURE

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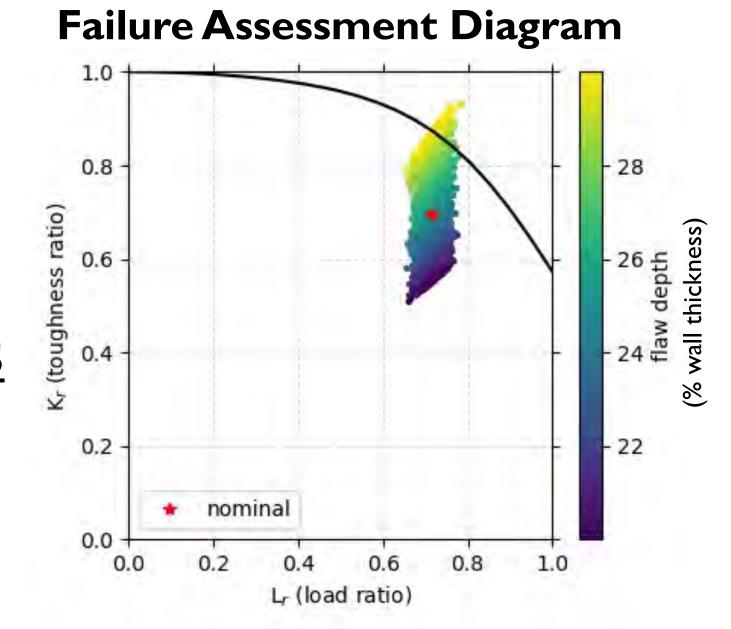
Overview:

As part of the Pipeline Blending CRADA (a HyBlend™ project), a modular probabilistic fracture mechanics platform coined Hydrogen Extremely Low Probability of Rupture (HELPR) is being developed to assess structural integrity of natural gas infrastructure for transmission and distribution of gaseous hydrogen

Fracture Mechanics and Fatigue Analysis

Demonstration parameters (deterministic):

- Pipe diameter: 36 in
- Wall thickness: 0.4 in
- Yield strength: 52 ksi
- Fracture resistance: 50 ksi in 1/2
- Max pressure 850 psi
- Min pressure 638 psi
- R = 0.75
- Cyclic loading (I cycle/day)
- H₂ vol. fraction: 0.1 (85 psi H₂)
- Flaw depth: 25% through wall (a/t)
- Flaw length: 1.57 in

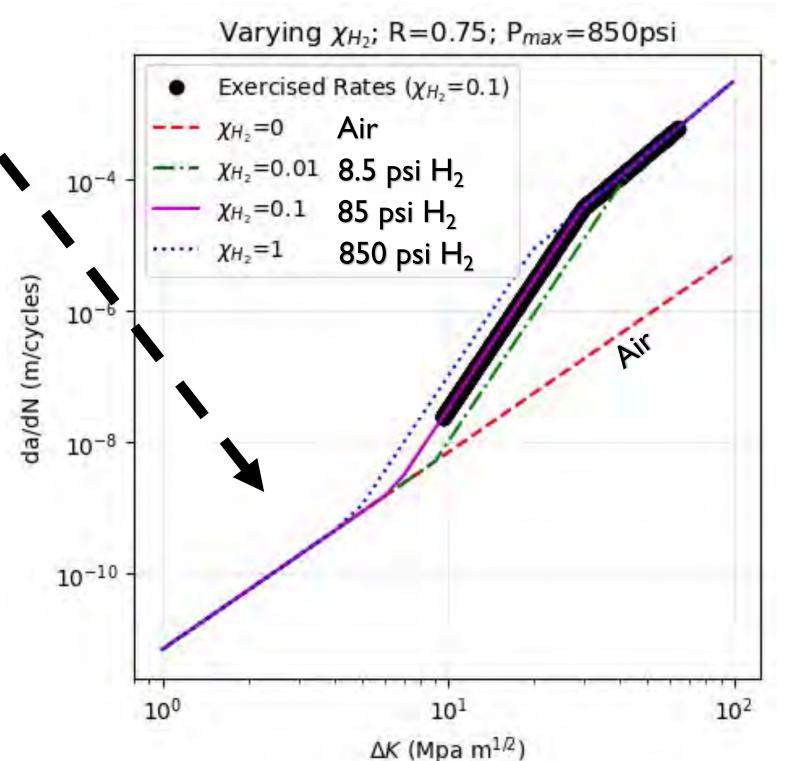


Capabilities under development include Failure Assessment Diagrams (FAD) to account for multiple failure modes and assessing the impact of inspection schedules

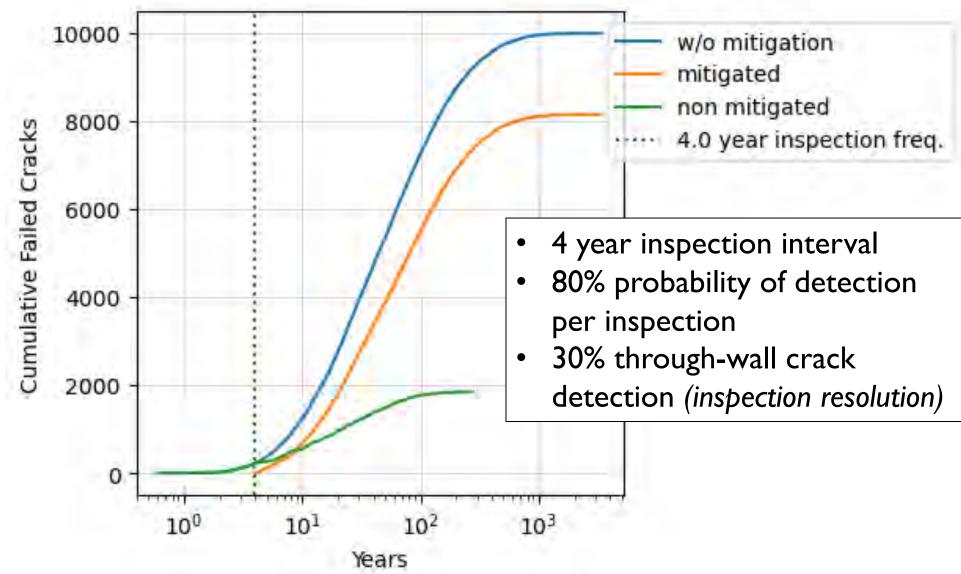
Crack growth rates determined using **ASME B31.12** bounding curves with hydrogen correction term

- Stress intensities calculated using analytical Anderson solutions with work towards API approach and high fidelity flaw modeling
- Reduced-order physics models allow for low cost computations
- Predicts unstable crack size a(crit) and # of pressure cycles to reach

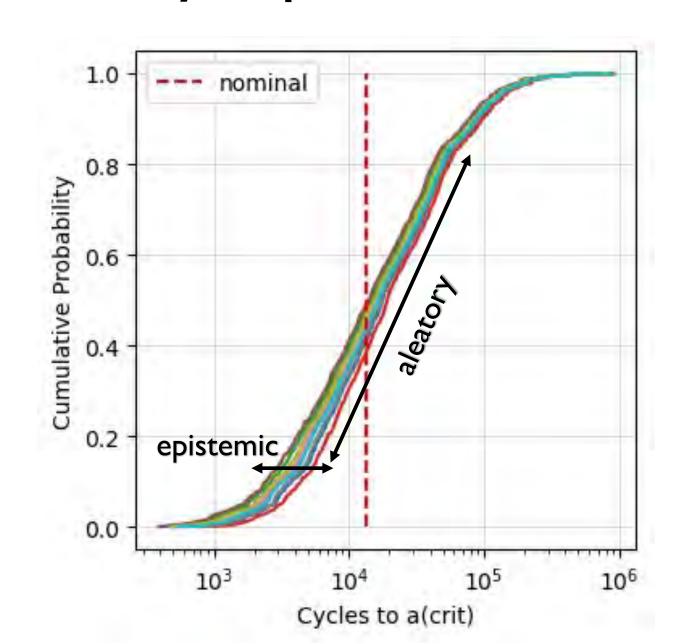
Crack Growth Rate Curves



Inspection / Mitigation Assessment



Aleatory & Epistemic Uncertainty



Sensitivity Studies

nominal

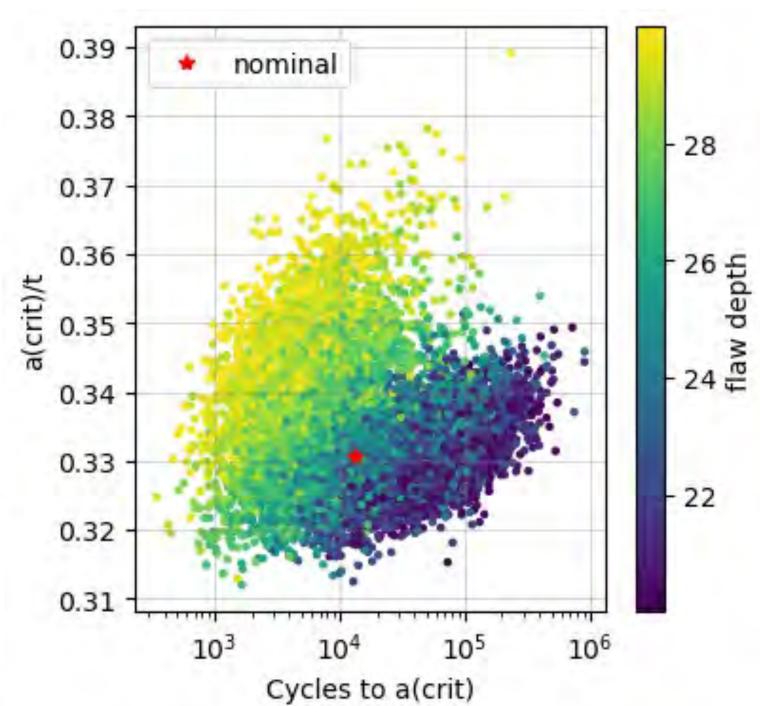
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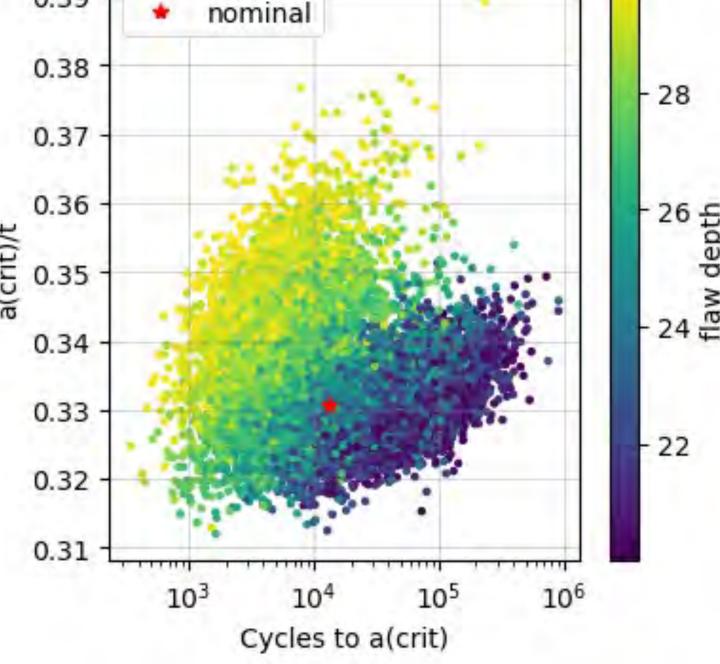
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Cycles to a(crit)

Probabilistic Fatigue Predictions

Probabilistic Modeling





Probabilistic parameters (others remain deterministic):

• H₂ vol. fraction: U(0, .2) Max pressure: N(850, 2) psi (*) • Flaw depth: U(20, 30) % Min pressure: N(638, 2) psi (*) 10,000 samples Temperature: U(285, 300) K

(*) Epistemic in mix type figure

- Random sampling of probabilistic characterizations of pipeline structure and operation parameters to characterize uncertainty in predictions
- Supports aleatory (random variability) and epistemic (lack of knowledge) uncertainty characterizations
 - Enables sensitivity analysis of uncertain inputs and their impacts on predicted quantities
- Allows for uncertainty and margin informed decision making instead of historical safety factors

Goal:

Inform stakeholders on the structural and operational implications of converting natural gas infrastructure to hydrogen service based on known influence of gaseous hydrogen embrittlement on modern and vintage pipeline steels



200

175

125

100

50

25

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flaw depth

One parameter at

a time sampling



