

# Developing the Technical Basis for Extended Long Term Storage and Subsequent Transportation of Used Nuclear Fuel

Presented to:

## XI International Workshop Fundamental Plutonium Properties

Ken Sorenson  
Sandia National Laboratories

Snezhinsk, Chelyabinsk Region, Russia  
September 12-16, 2011



Sandia National Laboratories is a multi program laboratory managed and operated by Sandia Corporation, a wholly owned subsidiary of Lockheed Martin Corporation, for the U.S. Department of Energy's National Nuclear Security Administration under contract DE-AC04-94AL85000.



# Contents

- The Issue
- Status of dry storage in the United States
- Program to develop the technical basis for extended storage
- Discussion of data gaps
- Collaboration with industry and regulators
- Conclusions



# Policy Decision → Issues → Consequences

## Policy

The decision to cancel the Yucca Mountain Repository licensing process will mean that the United States will need to store used fuel for the foreseeable future (>100 yrs).

## Issues

- Long term dry storage of used fuel has been licensed only up to 60 yrs
- Questions regarding transport of used fuel after long term storage
- Questions regarding storage and transportation of high burnup fuel (>45 GWD/MTU)

## Consequences

- A technical basis needs to be developed to justify licensing used fuel storage beyond 80 years
- A technical basis needs to be developed to justify licensing the transport of used fuel after long-term storage
- A technical basis needs to be developed to justify licensing the transport of high burnup fuel

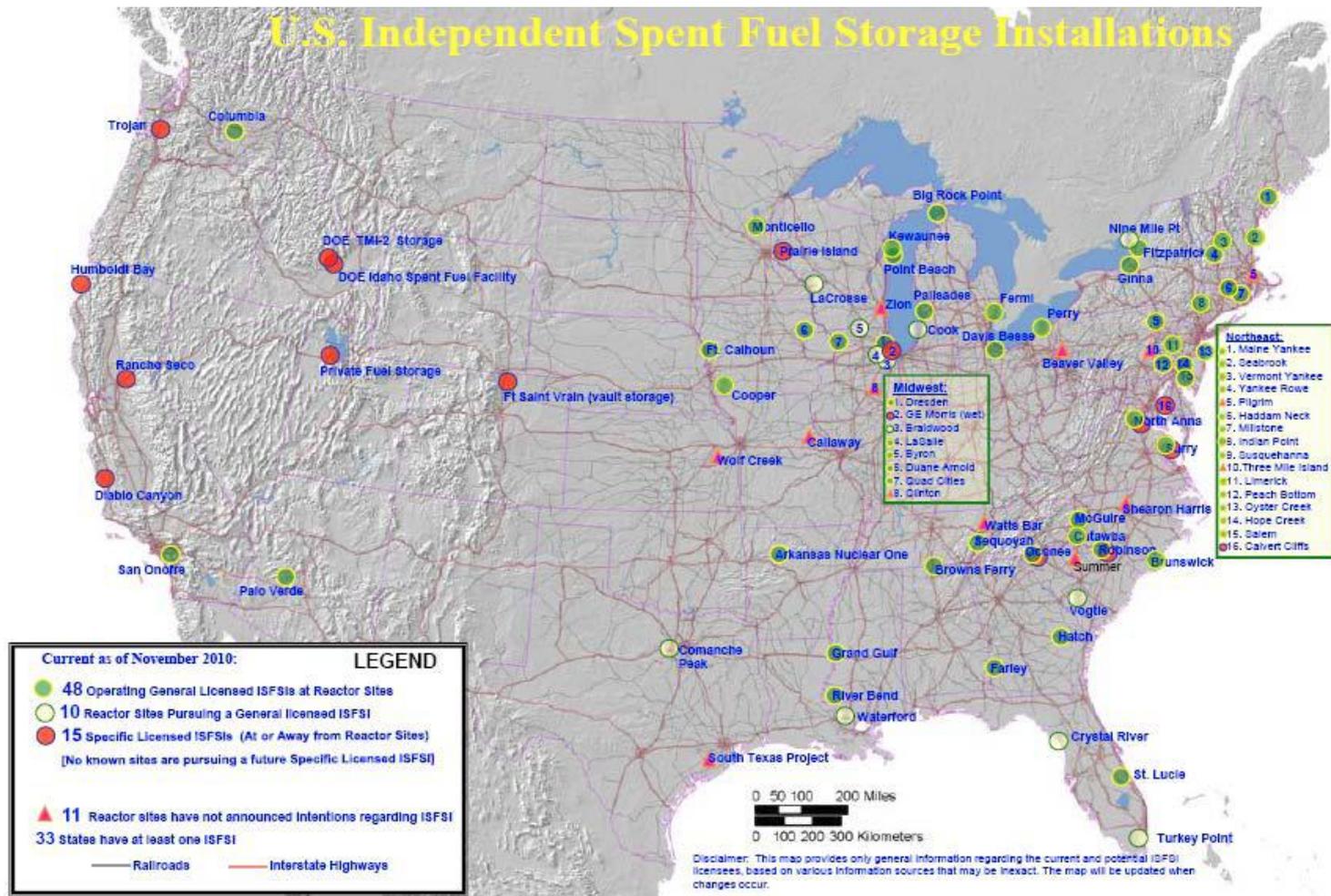


*Yucca Mountain  
Repository Site*



*Extended On-Site  
Storage*

# Status of Used Fuel Storage in the U.S



From StoreFUEL  
Vol. 12 No. 152  
Ux Consulting, April, 2011

- **63 storage sites licensed in the U.S.**
- **~65,000 MTU in storage**
  - **~15,000 MTU dry storage**
  - **~50,000 MTU wet storage**
- **U.S. fleet discharges ~2000 MTU/yr**

# DOE Program to Develop Technical Basis for Extended Storage and Subsequent Transportation

## Storage R&D Investigations

- Data gap analyses
- Plan to address gaps
- Development of technical basis

→ *Focus of this presentation*

## Security

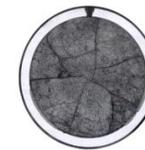
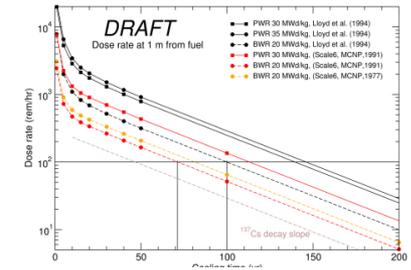
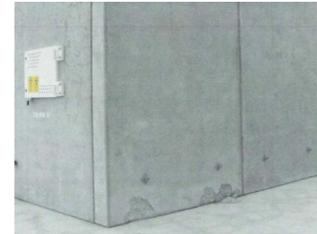
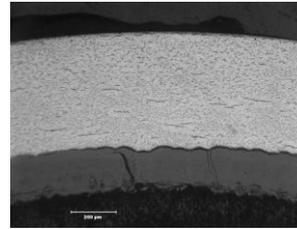
- Regulatory assessment
- Identify issues peculiar to long-term storage
- Evaluate vulnerability analysis methodology improvements

## Transportation

- High burnup fuels
- Transportation of all fuels after storage

## Conceptual Evaluation

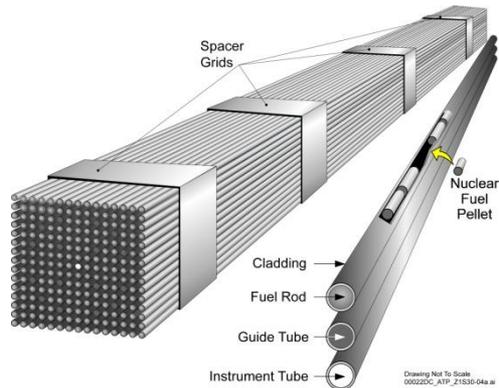
- Evaluate scenarios for accomplishing development of technical basis
- Develop a systems framework for decision-making



# Storage Structures, Systems & Components (SSCs) that need to be assessed for extended storage

## I. Fuel

- I. Fuel/Pellet
- II. Cladding
- III. Assembly hardware

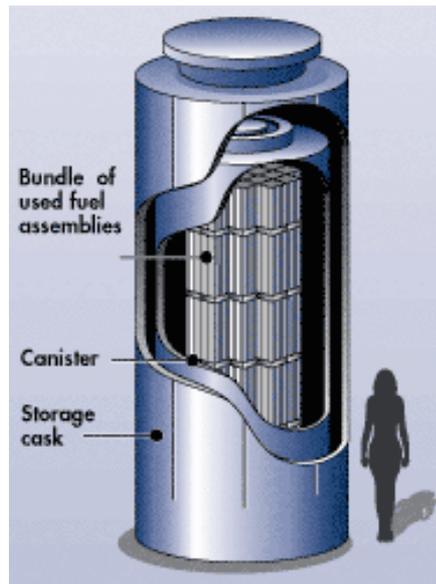


## III. ISFSI

- I. Pad
- II. Rebar
- III. Physical Protection

## II. Cask

- I. Internals (baskets, neutron poisons)
- II. Container (canister, welds, seals, bolts)
- III. Neutron shields
- IV. Overpack/Storage module



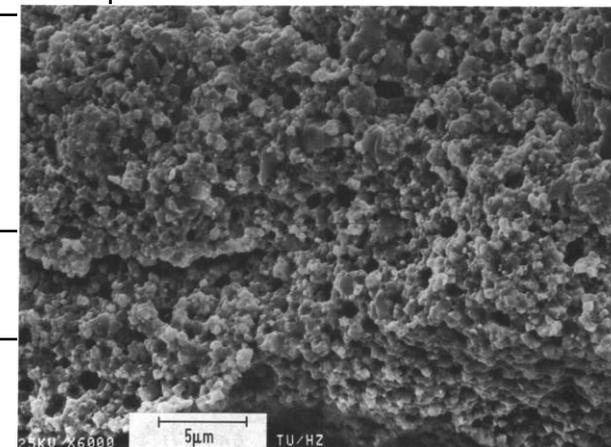
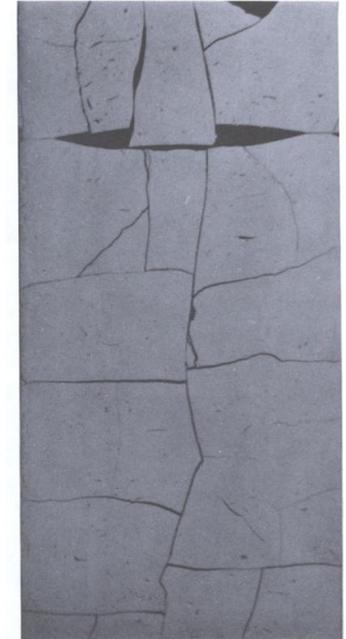
## IV. Monitoring Systems

- I. Remote inspection
- II. In-package sensors
- III. Security

# What are the data gaps?

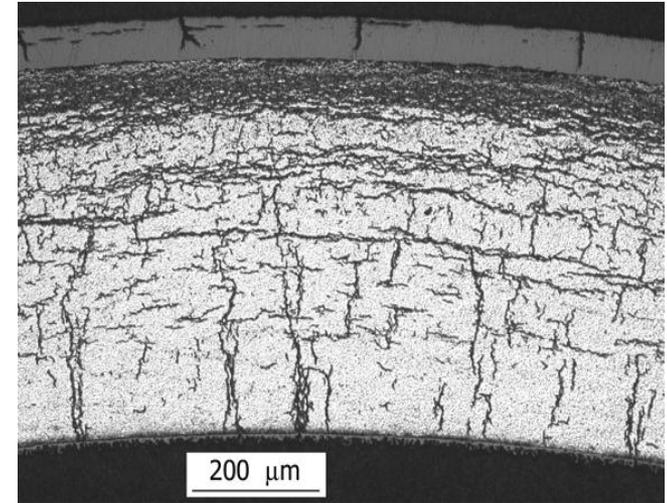
## *Fuel*

Stressor*	Degradation Mechanism	Influenced by Extended Storage or Higher Burnup	Additional Data Needed	Importance of R&D
Thermal and Mechanical	Fuel Fragmentation	Yes	Yes	Low
	Restructuring/Swelling	Yes	Yes	Low
Chemical	Fission product attack on cladding	Yes	Yes	Low
	Fuel oxidation	Yes	Yes	Low

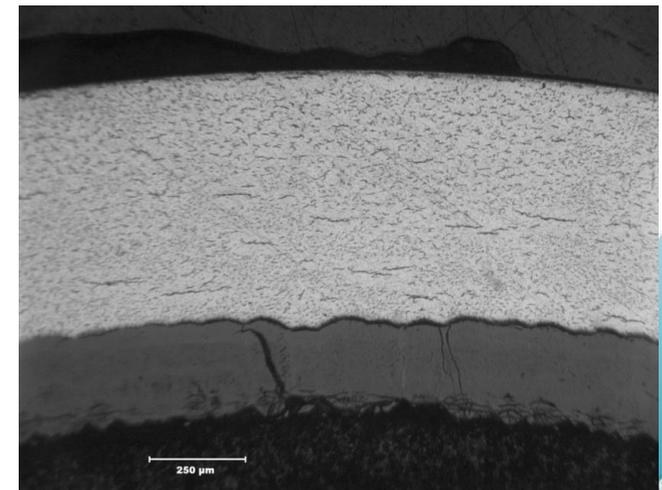


# What are the data gaps? *Cladding*

Stressor	Degradation Mechanism	Influenced by Extended Storage or Higher Burnup	Additional Data Needed	Importance of R&D
Thermal	Annealing of radiation damage	Yes	Yes	Medium
	Metal fatigue caused by temperature fluctuations	Yes	Yes	Low
	Phase change	No	Yes	Low
Chemical	Emissivity changes	No	Yes	Low
	H <sub>2</sub> effects: Embrittlement and reorientation	Yes	Yes	High
	H <sub>2</sub> effects: Delayed hydride cracking	Yes	Yes	Medium
	Oxidation	Yes	Yes	Medium
	Wet Corrosion:	No	Yes	Low
Mechanical	Creep	Yes	Yes	Medium



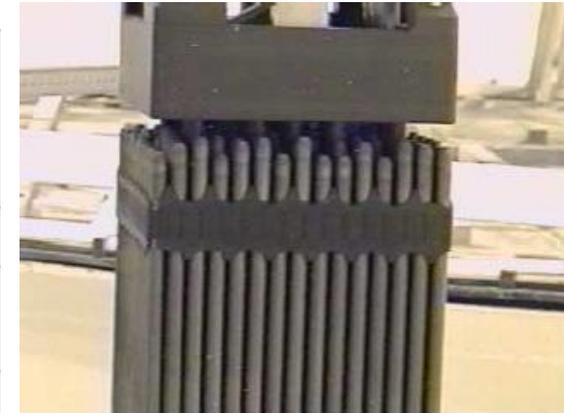
*ANL Hydride and Oxidation Tests*



# What are the data gaps? *Assembly Hardware & Fuel Baskets*

## Assembly Hardware

Stressor	Degradation Mechanism	Influenced by Extended Storage or Higher Burnup	Additional Data Needed	Importance of R&D
Thermal and Mechanical	Creep	Yes	Yes	Low
	Metal fatigue caused by temperature fluctuations	Yes	Yes	Low
Chemical	Corrosion and stress corrosion cracking	Yes	Yes	Medium
	Hydriding effects	Yes	Yes	Low



*Upper grid spacer and differing fuel rod growth from INL test*

## Fuel Baskets

Stressor	Degradation Mechanism	Influenced by Extended Storage or Higher Burnup	Additional Data Needed	Importance of R&D
Thermal and Mechanical	Creep	Yes	Yes	Low
	Metal fatigue caused by temperature fluctuations	Yes	Yes	Low
Chemical	Corrosion	Yes	Yes	Low



*Top weld crack in fuel basket from 15-yr demo at INL*

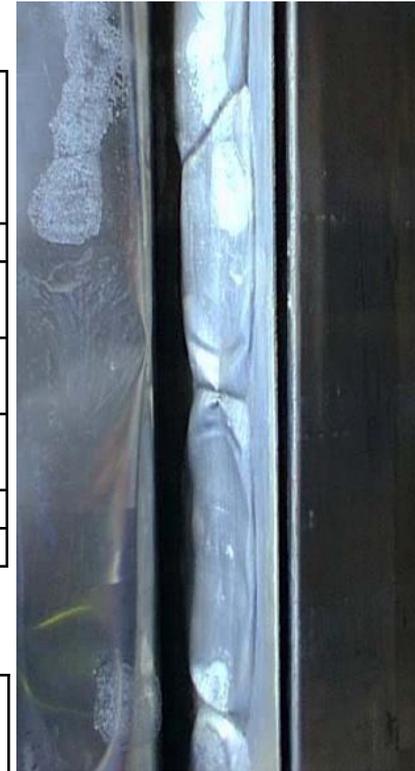
# What are the data gaps? *Neutron Poisons and Shields*

## Neutron Poisons

Stressor	Degradation Mechanism	Influenced by Extended Storage or Higher Burnup	Additional Data Needed	Importance of R&D
Thermal	Thermal Aging effects	Yes	Yes	<b>Medium</b>
Thermal and Radiation	Embrittlement and cracking	Yes	Yes	<b>Medium</b>
Thermal and Mechanical	Creep	Yes	Yes	<b>Medium</b>
	Metal fatigue caused by temperature fluctuations	Yes	Yes	Low
Radiation	Poison burnup	Yes	Yes (analysis)	Low
Chemical	Corrosion (Blistering)	Yes	Yes	<b>Medium</b>

## Neutron Shields

Stressor	Degradation Mechanism	Influenced by Extended Storage or Higher Burnup	Additional Data Needed	Importance of R&D
Thermal and Mechanical	Embrittlement, cracking, shrinkage, and decomposition	Yes	Yes	Low
Radiation	Radiation embrittlement	Yes	Yes	Low
	Poison burnup	Yes	Yes	Low
Chemical	Corrosion	Yes	Yes	Low



*Example of BORAL blistering from EPRI*

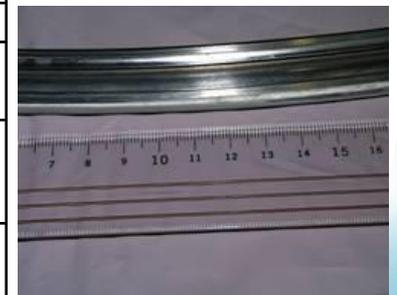
# What are the data gaps?

## *Container (Canister/Cask-emphasis on closure systems)*

Stressor	Degradation Mechanism	Influenced by Extended Storage or Higher Burnup	Additional Data Needed	Importance of R&D
<b>Welded Canister</b>				
Chemical	Atmospheric Corrosion (Including Marine Environment)	Yes	Yes	High
	Aqueous Corrosion: general, localized (pitting, crevice), SCC, galvanic	Yes	Yes	High
<b>Bolted Direct Load Casks</b>				
Thermal and Mechanical	Embrittlement of elastomer seals	Yes	Yes	Low
	Thermo mechanical fatigue of seals and bolts	Yes	Yes	Medium
Radiation	Embrittlement of elastomer seals	Yes	Yes	Low
Chemical	Atmospheric Corrosion (Including Marine Environment)	Yes	Yes	High
	Aqueous corrosion: general, localized (pitting, crevice), SCC, galvanic	Yes	Yes	High



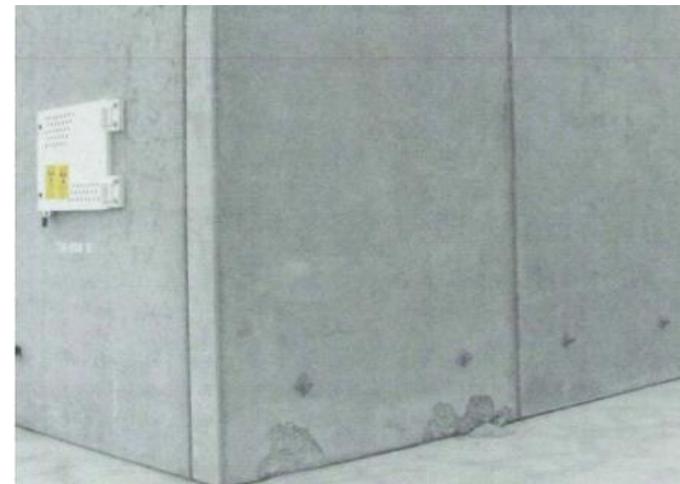
*Cask bottom cover plate bolt corrosion observed in 15-yr demo at INL*



*White coloring on metal gasket from remaining water after 5 yr storage. Aida et al., IAEA 2010*

# What are the data gaps? *Overpack and Pad (Concrete)*

Stressor	Degradation Mechanism	Influenced by Extended Storage or Higher Burnup	Additional Data Needed	Importance of R&D
Thermal	Dry Out	Yes	Yes	Low
	Fatigue	Yes	Yes	Low
	Freeze Thaw	Yes	Yes	<b>Medium</b>
Radiation	Aggregate Growth	Yes	Yes	Low
	Decomposition of Water	Yes	Yes	Low
Chemical	Aggregate Reaction	Yes	Yes	Low
	Calcium leaching	Yes	Yes	Low
	Chemical Attack	Yes	Yes	Low
	Corrosion of Embedded Steel	Yes	Yes	<b>Medium</b>
Mechanical	Blocked Air Flow	Yes	No	N/A
	Creep	Yes	No	N/A
	Shrinkage	No	No	N/A



*Examples of concrete degradation at INL ISFSI*

# Collaboration with Industry and Regulators

The DOE program is making full use of all work going on in this area.

## 1. Technical Data Gap Analyses



The NRC is conducting its own technical data gap analysis.

- Consistent with DOE data gap analysis with some differences in priorities



The Nuclear Waste Technical Review Board has developed a similar technical data gap analysis.

- Consistent with DOE and NRC gap analysis
- Addition of emphasis on modeling

**EPRI**

DOE and Industry are collaborating through the Electric Power Research Institute (EPRI) in several areas.

- Providing fuels data that relates to technical data gaps
- Providing operational data/experience related to storage system performance
- Identifying fuel that may be available for test program
- Collaborating with international organizations on gap analyses

# Collaboration with Industry and Regulators

## 2. International Collaborations

The primary interface for this work is the Electric Power Research Institute (EPRI) Extended Storage Collaboration Program (ESCP), International Subcommittee. This sub-committee is a working group made up of representatives from:

- Germany, Hungary, Japan, Korea, Spain, United Kingdom, United States

### Objectives:

- Share information on work being conducted by individual organizations that is relevant to all ESCP members
- Coordinate efforts associated with identification and prioritization of data gaps
- Share data/information related to on-going work associated with addressing data gaps
- Look for opportunities to collaborate and leverage existing programs

# Collaboration with Industry and Regulators

## 2. International Collaborations: examples of extended storage issues



### **Bundesanstalt für Materialforschung und –Prüfung (BAM/Germany)**

- Long term behavior of metal and elastomer seals
- Long term behavior of polymers used for neutron shielding
- Optimisation of corrosion protection measures
- Transportation after long term storage
- Requirements for periodic safety inspection and aging management



### **Public Agency for Radioactive Waste Management (PURAM/Hungary)**

- Fuel material property degradation
- Concrete structures material degradation
- Ability to transfer fuel for transportation



### **Central Research Institute of Electric Power Industry (CRIEPI/Japan)**

- Stress corrosion cracking of canister
- Degradation of MOX fuel
- Long term storage studies



### **International Atomic Energy Agency (IAEA, Vienna)**

- Consultancy on Dual Purpose Casks
- Consultancy on Long Term Storage

# Conclusions

**DOE is supporting development of the technical basis for certification of extended storage of used fuel and subsequent transportation.**

**Programmatically, this includes;**

- development of a plan to support experimental data gathering to address gaps in the existing data base,**
- conducting experiments to gather needed data,**
- working with the NRC to properly integrate data needs perceived by both the regulator and industry,**
- working closely with industry,**
- working closely with our international partners, and**
- development of the technical basis documents.**